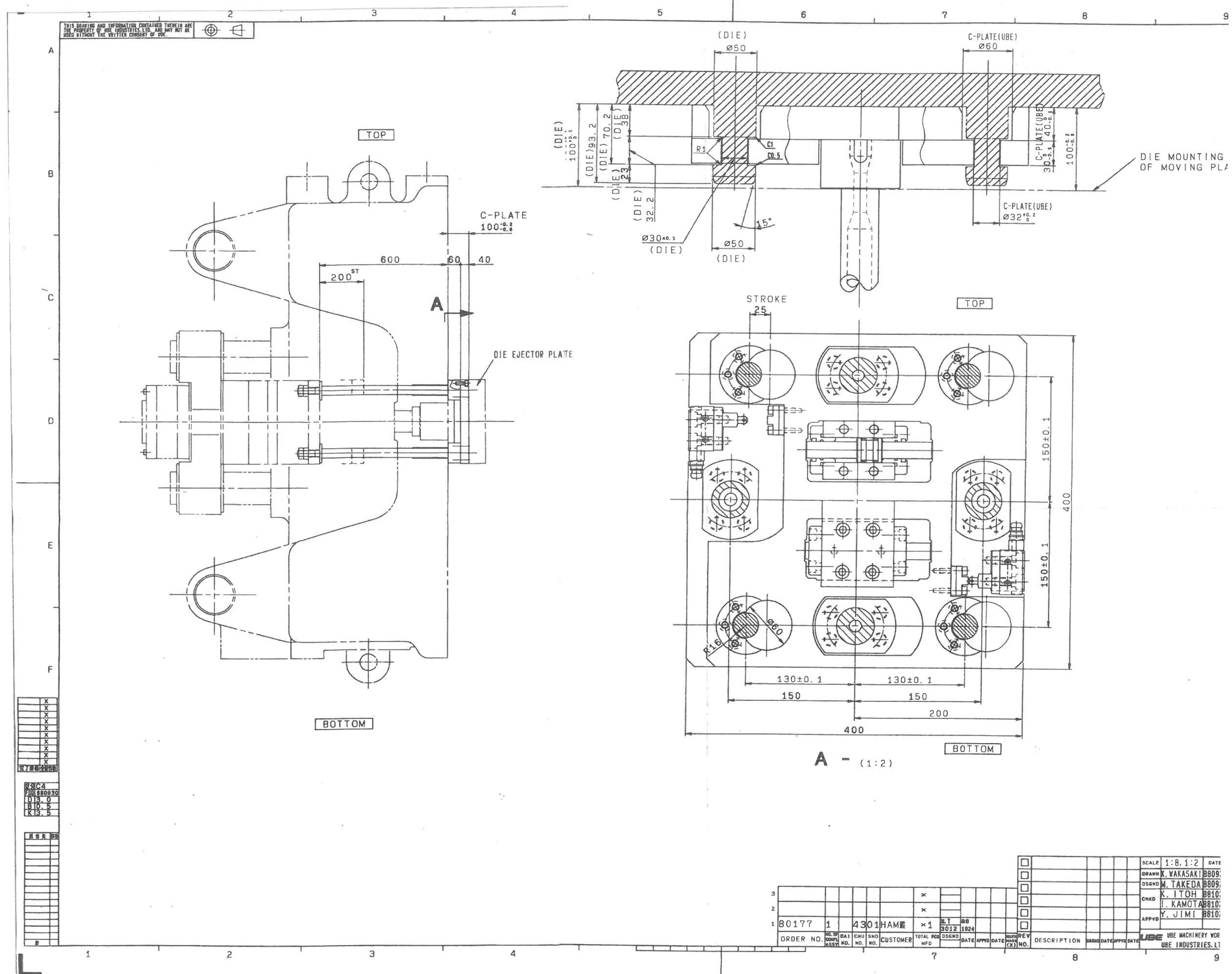

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TOP
C-PLATE
100
600
60
40
200 ST
A
DIE EJECTOR PLATE
BOTTOM
(DIE)
Ø50
C-PLATE(UBE)
Ø60
(DIE) 100
(DIE)93.2
(DIE) 70.2
(DIE) 38
(DIE) 23
(DIE) 32.2
R1
C1
C0.5
15°
Ø30±0.1
(DIE)
Ø50
(DIE)
C-PLATE(UBE) 40
C-PLATE(UBE) 30
100
DIE MOUNTING
OF MOVING PL
C-PLATE(UBE)
Ø32
STROKE
25
TOP
150±0.1
150±0.1
400
Ø60
R16
130±0.1
130±0.1
150
150
200
400
BOTTOM
A - (1:2)
C4
880930
D 3.0
B 0.5
K 3.5
80177
1
4301
HAM
×1
LT 3012
88 1024
ORDER NO.
NO. OF COMPL ASSY
DAI NO.
CHU NO.
SHO NO.
CUSTOMER
TOTAL PCS MFD
DSGND
DATE
APPVD
DATE
REV NO.
DESCRIPTION
DSGND
DATE
APPVD
DATE
SCALE 1:8, 1:2
DATE
DRAWN K. WAKASAKI 8809
DSGND M. TAKEDA 8809
CHKD K. ITOH 8810
I. KAMOTA 8810
APPVD Y. JIMI 8810
UBE MACHINERY WOR
UBE INDUSTRIES, LT